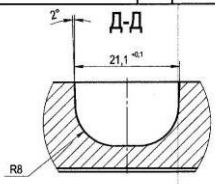
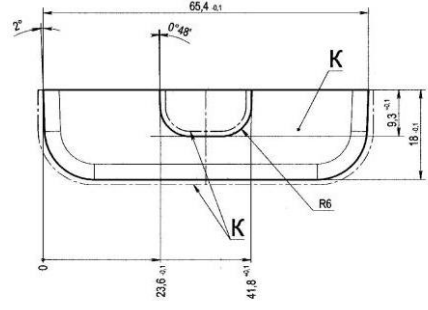
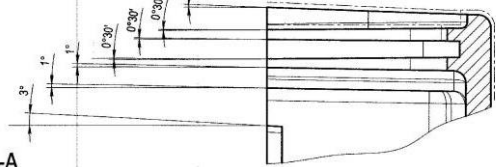


1. * Размеры для справки.
2. Неуказанные предельные отклонения размеров по ГОСТ 30893.1: H12, h12, ±IT12/2.
3. Неуказанные радиусы скруглений 0,5мм.
4. Стабилизировать M-2 по ГОСТ 17535-77.
5. Гравировать шрифтом 3-Пр3 глубиной 0,4 мм по ГОСТ 26.008-85.
6. Покрытие: НБ.М3.0-Вн99,8/9 / поверхностей Р - краска полиуретановая PU-H1081 Bronze Green RAL 6031, матовая, 3 слоя.
7. Остальные ТТ по OCT4 ГО.070.014, OCT 4.021.203-87.

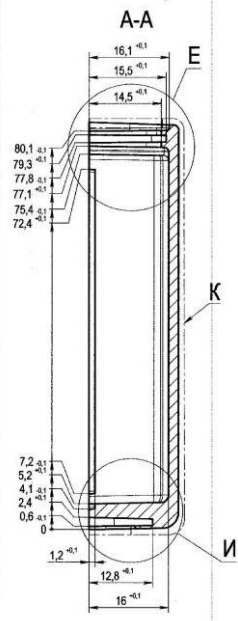
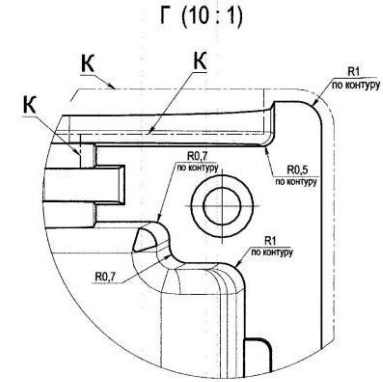
						1220.003_v2			
Изм.	Лист	№ докум.		Подп.	Дата	Крышка		Масса	Массабр.
								28г	2:1
								Лист	Листов 1
						Сплав АК8МЗ (BAI8)			
						ГОСТ 1583-93			



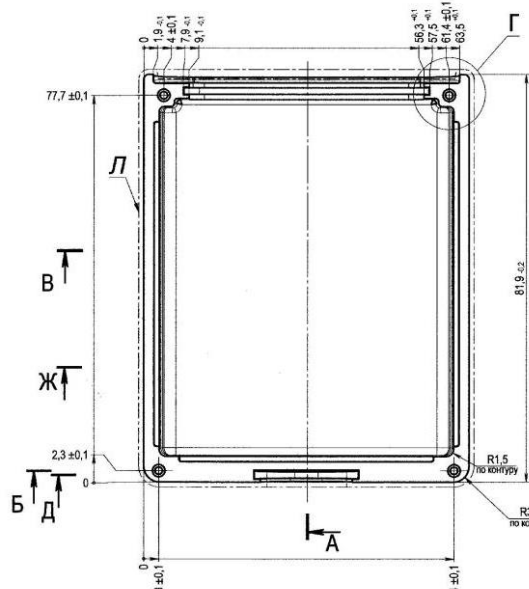
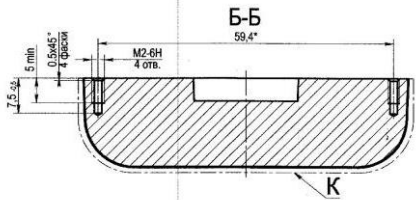
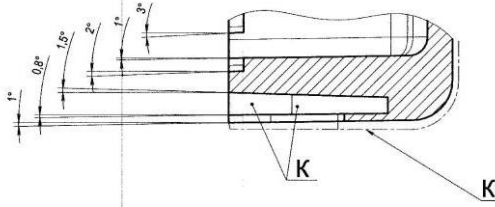
Е (5:1)



А

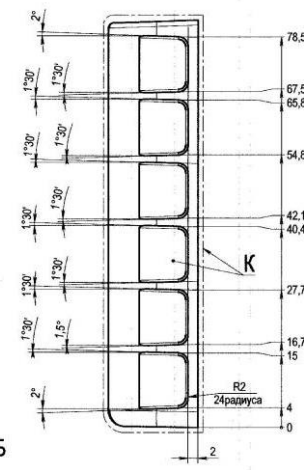


И (5:1)

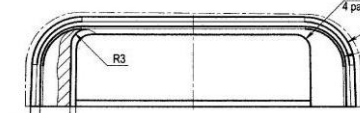


А

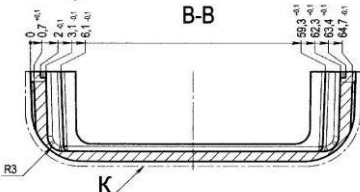
В
Ж
Д



Ж-Ж



В-В



1. * Размеры для справки.
2. Неуказанные предельные отклонения размеров по ГОСТ 30893.1: H12, h12, ±IT12/2.
3. Неуказанные радиусы скруглений 0.5 мм.
4. Стабилизировать М-2 по ГОСТ 17535-77.
5. Покрытие: H6, M3, O-Вн(99,8)/9 / поверхности К - краска полиуретановая PU-H1081 Bronze Green RAL 6031, матовая, 3 слоя.
6. Остальные ТТ по ОСТ4 ГО.070.014, ОСТ4.021.203-87.

1200.004			
Корпус			
Мат. (лист)	№ докум.	Подп.	Дата
Материал	Масса	Масштаб	
54 г	2:1		
Лист 1			
Сплав АК8МЗн (BA18) ГОСТ 1583-93			

Cover 1220.003, Case 1200.004 and shall be made of AK8M3ch (VAL8) alloy - an alloy based on the Aluminum-Silicon-Copper system.

Mass fraction of main components: Magnesium 0.2-0.45%; Silicon 7.0-8.5%; Zinc 0.5-1.0%; Copper 2.5-3.5%; Titanium 0.1-0.25%; Boron 0.005-0.1%; Beryllium 0.05-0.25%.

Mass fraction of impurities, no more than: Iron 0.4%, Cadmium 0.15%; Zirconium 0.15%; Sum of impurities taken into account 0.6%.

The products are manufactured using the injection molding method.

The products must have a galvanic coating of H6.M3.O-Vi (99.8) 9 - nickel 6 μm thick, copper 3 μm thick, tin-bismuth 9 μm thick.

The surfaces specified in the design documentation must be coated with polyurethane paint PU-H1081 Bronze Green RAL 6031, matte, in 3 layers.

Requirements for operating conditions:

1) temperature from -30 °C (long-term) to +55 °C (long-term), temperature drops (thermal cycling) from -50 °C to +55 °C and from +55 °C to -50 °C 3 times with an exposure of 2 hours;

2) humidity (9 cycles):

- the temperature is increased to 50 °C for 1-3 hours at a relative humidity of at least 95%;

- the temperature is maintained at 50 °C for 12 hours at a relative humidity of 93 \pm 3%;

- the temperature is reduced to 25 °C for 4-9 hours at a relative humidity of at least 95%.

3) solar radiation: integral heat flux density 1120 W/m², ultraviolet radiation flux density 68 W/m² (5 days at a temperature of 45 °C).

The products are not allowed to have burrs, deep scratches, craters, cracks and dents — the surface must be smooth.

1220.003

1200.004



CTOMM

1220.003

1200.004

Предмет 2-2

Предмет 2-1

0 1 2 3 4 5 6 7 8